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Service Bulletin

SUBJECT: GEM0655/MFI0805 COMPRESSOR

Number: 12-01
Product: Pearl/MFI
Date Issued: March 2012
From: Technical Service

Due to manufacturing considerations, the compressor for the GEM0655/MFI805 series has been changed. For GEM0655/MFI0805 Versions 1 and 2 the original compressor is no longer available. The replacement kit includes: a new compressor, starting components, liquid line drier, compressor wiring harness, refrigeration tubing and adapters. This kit enables Versions 1 and 2 to use the new compressor.

<u>Model Number</u>	<u>Prior to Serial Number</u>	<u>Part Number</u>	<u>Description</u>
GEM0655 Air1&2, Water1&2	11111280010221	1051176-01	Replacement Kit
MFI0805 Air1&2, Water1&2	11071280013261	1051176-01	Replacement Kit

GEM0655/MFI0805 Version 3 will require the compressor only kit. (compressor, starting components and drier)

<u>Model Number</u>	<u>From Serial Number</u>	<u>Part Number</u>	<u>Description</u>
GEM0655 Air3, Water3	11111280010222	9181138-11	Compressor only Kit
MFI0805 Air3, Water3	11071280013262	9181138-11	Compressor only Kit

Caution: As with all compressor replacements, the system will require a cycle check and adjustment of product controls to allow the maximum capacity output for the customer.