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Service Bulletin

SUBJECT: GEM650/MFI800 COMPRESSOR

Number: 11-06
Product: Pearl/MFI
Date Issued: September 2011
From: Technical Service

Due to manufacturing considerations, the compressor for the GEM650/MFI800 series has been changed. For GEM0650/MFI0800 Version 1 and 2 units manufactured prior to serial number 11061280013384, the compressor is no longer available and the replacement kit includes the compressor, starting components, liquid line drier, compressor wiring harness, refrigeration tubing and adapters

<u>Model Number</u>	<u>Part Number</u>	<u>Description</u>
GEM0650 Air, Water, Remote	1051175-01	Replacement Kit
GEM0650 Air2, Water2, Remote2	1051175-01	Replacement Kit
MFI0800 Air, Water, Remote	1051175-01	Replacement Kit
MFI0800 Air2, Water2, Remote2	1051175-01	Replacement Kit

Units manufactured from serial number 11061280013385 GEM0650/MFI0800 Version 3 will require the compressor only kit. (compressor, starting components and drier)

GEM0650 Air3, Water3, Remote3	9181137-11	Compressor only Kit
MFI0800 Air3, Water3, Remote3	9181137-11	Compressor only Kit

Caution: As with all compressor replacements, the system will require a cycle check and adjustment of product controls to allow the maximum capacity output for the customer.