

SUBJECT: GEM/MFI UPPER BEARING

Number: 2019-04
Product: Cuber
Date Issued: June 06, 2019
From: Technical Service

A change has been implemented regarding the Upper Bearing on the GEM/MFI Series Modular ice machines. Ice-O-Matic is now utilizing a Solid Oil Bearing which is relubrication free and helps extend the service life of the units.

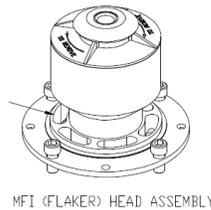
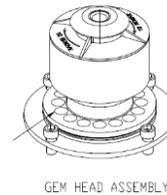
The bearing is assembled in the breaker head with a coating of food grade grease on top of the bearing to prevent condensation from entering the bearing surface.

Part Number for the new bearing is 9121052-01A, this is a direct replacement bearing, so the part number remains the same with the addition of the "A" suffix.

For units under warranty, the complete breaker head assembly will require replacement.

<u>Model Family</u>	<u>Breaker Head Assembly Part Number</u>
GEM Series	1051220-01A
MFI Series	1051221-01A

GEM=Round Holes
MFI=Obround Holes



Picture of Bearing for Identification.



Picture of Bearing with Solid Oil Surface Exposed.



This change becomes effective with the model numbers below.

GEM Series

GEM0450A4 GEM0450W5
GEM0650A5 GEM0650R7 GEM0650W6
GEM0655A6 GEM0655W6
GEM0955A6 GEM0955W6
GEM0956A5 GEM0956R7 GEM0956W6
GEM1306A3 GEM1306R3

MFI Series

MFI0500A4 MFI0500W5
MFI0800A5 MFI0800R7 MFI0800W6
MFI0805A6 MFI0805W6
MFI1255A6 MFI1255W6
MFI1256A5 MFI1256R7 MFI1256W6
MFI1506A3 MFI1506R3

Distributors are to contact David O'Dell at david.odell@iceomatic.com with quantity of the old bearings in stock.

Arrangements will be made to return the old bearings to Ice-O-Matic for rework.

